

INCH-POUND

MIL-S-19622/14B(SH)

11 December 1992

SUPERSEDING

MIL-S-19622/14A(SH)

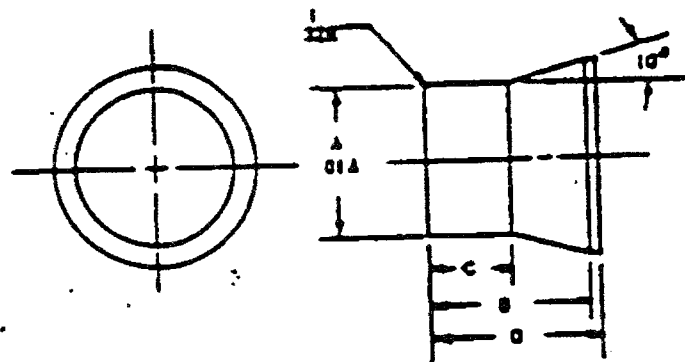
24 June 1986

MILITARY SPECIFICATION SHEET

STUFFING TUBE, NYLON: PLUG, NEOPRENE

This specification is approved for use by the Naval Sea Systems Command, Department of the Navy, and is available for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of the following specification listed in that issue of the Department of Defense Index of Specifications and Standards (DODISS) specified in the solicitation: MIL-S-19622.



NOTE: Angular tolerance plus or minus 30 minutes.

FIGURE 1. Dimensions and configuration.

AMSC N/A

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

FSC 5975

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TABLE I. Size selection.

Tube size	PIN	Dimensions 1/ 2/				Superseded part number
		A DIA	B	C	D	
1	M19622/14-0001	0.562	0.687	0.343	0.750	MS16173-150
2	-0002	.627	.750	.343	.813	MS16173-151
3	-0003	.767	.750	.343	.813	MS16173-151A
4 or 4T	-0004	.908	.750	.343	.813	MS16173-152
5	-0005	1.345	1.125	.625	1.188	MS16173-153
6	-0006	1.752	1.375	.687	1.438	MS16173-154
7	-0007	1.939	1.500	.750	1.625	MS16173-155
8	-0008	2.314	1.750	.875	1.875	MS16173-156
9	-0009	3.255	2.000	.937	2.125	MS16173-157

1/ Dimensions are in inches.

2/ Dimensional tolerances shall be as follows:

<u>Size</u>	<u>Fixed (plus or minus)</u>	<u>Closure</u>
0-0.499	0.010	0.015
0.500- .999	.010	.018
1.000-1.999	.015	.020
2.000-2.999	.020	.025
3.000-3.999	.025	.030

Fixed dimension tolerances apply individually to each fixed dimension by its own size.

Closure dimension tolerances are determined by the largest closure dimension and this single tolerance is used for all other closure dimensions.

Requirement:

Marking. Tube size in 1/8-inch high raised letters molded on face or may be stamped with ink type solution of contrasting color.

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Revision letters are not used to denote changes due to the extensiveness of the changes.

Preparing activity:
Navy - SH
(Project 5975-N077-14)