

METRIC

MIL-C-85045/13B
26 May 1995
SUPERSEDING
MIL-C-85045/13A
21 May 1992

MILITARY SPECIFICATION SHEET

CABLE, FIBER OPTIC, EIGHT FIBERS, CABLE CONFIGURATION TYPE 2 (OFCC),
APPLICATION B (SHIPBOARD), CABLE CLASS SM AND MM, (METRIC)

This specification is approved for use by all
Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this
specification sheet and the issue of the following specification listed in that
issue of the Department of Defense Index of Specifications and Standards (DODISS)
specified in the solicitation: MIL-C-85045.

CLASSIFICATION:

Fiber optic cable configuration type: 2 (OFCC).

Fiber Cable Class: SM (dispersion-unshifted, glass core and glass cladding, single-mode)
MM (graded-index, glass core and glass cladding multimode)

DESIGN AND CONSTRUCTION:

Fiber:

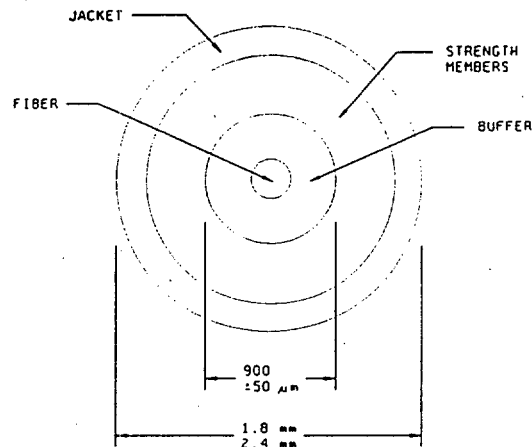
Type MM fibers shall be in accordance with MIL-F-49291/6.

Type SM fibers shall be in accordance with MIL-F-49291/7.

Buffer diameter: $900 \pm 50 \mu\text{m}$.

OFCC:

Dimensions and configuration: See figure 1.



NOTE:

1. Dimensions are in millimeters.

FIGURE 1. Optical fiber cable component.

Mass per unit length: ≤ 15 kg/km.

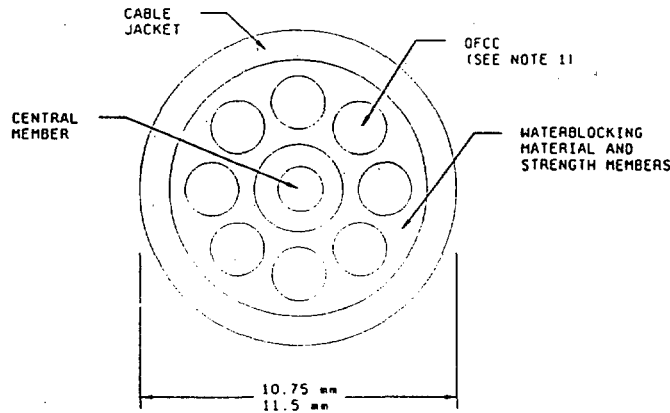
Tensile loading: ≥ 270 N.

Dynamic bend tensile load: 90 N minimum.

Jacket material: The OFCC jacket shall be composed of a low halogen, low smoke, low toxicity polymer material.

FINISHED CABLE:

Dimensions and configuration: See figure 2. Eight OFCC units shall be helically laid over the central member. The minimum outer jacket thickness shall be not less than 1.0 mm.



NOTES:

1. OFCC - Optical fiber cable component.
2. Dimensions are in millimeters.

FIGURE 2. Eight OFCC fiber optic cable.

Number of fibers: 8 (one per OFCC).

Concentricity: ≥ 0.65 .

Jacket material: The overall jacket shall be composed of a low halogen, low smoke, low toxicity polymer material.

Mass per unit length: ≤ 175.0 kg/km.

Short term minimum bend diameter: Eight times the cable outer diameter. (The short term minimum bend diameter is to be used in all environmental and mechanical tests which specify a cable minimum bend diameter).

Long term minimum bend diameter: Sixteen times the cable outer diameter.

Minimum continuous length: The minimum continuous length of all cables shall be not less than 0.5 km. If lengths less than 0.5 km are specified in the purchase order, the delivered cable shall be accompanied by certified test data demonstrating that the Quality Conformance Inspection was performed on a test specimen not less than 0.5 km in length.

Change in optical transmittance: Measurements to be made at 1300 ± 20 nm.

Maximum attenuation rate: 4.5 dB/km at 850 ± 20 nm, 2.0 dB/km at 1300 ± 20 nm for type MM fiber.
1.0 dB/km at 1310 ± 20 nm and 1550 ± 20 nm for type SM fiber.

Bandwidth: Fiber with a minimum bandwidth of 500 MHz/km at 1300 nm shall be used (multimode cables only). Bandwidth is not specified at 850 nm.

Crosstalk: Applicable.

Tensile loading and elongation: Applicable, tensile loading \geq 2700 N.

Operating tensile loading: Applicable.

Crush: Applicable.

ENVIRONMENTAL:

Temperature range:

Operating: -28°C to 65°C.

Nonoperating: -40°C to 70°C.

Storage: -40°C to 70°C.

Fluid immersion: Applicable, the following fluids and condition apply (see table I):

TABLE I. Fluid immersion fluids and conditions.

Fluids	Specification	Test temperature (°C)	Time (hours)
Fuel oil	MIL-F-16884	33-37	24
Turbine fuel (JP-5)	MIL-T-5624	20-25	24
Turbine fuel (JP-8)	MIL-T-83133	20-25	24
Isopropyl alcohol	TT-I-735	20-25	24
Hydraulic fluids	MIL-H-5606 MIL-H-17672	48-50	24
Lubricating oils	MIL-L-17331 MIL-L-23699	73-77	24
Coolant	1/	20-25	24
Seawater	ASTM-D-1141	20-25	24

1/ Monsanto coolant 25 or equivalent.

Low temperature flexibility: Applicable, except the preconditioning time shall be 4 hours.

Cyclic flexing: 500 cycles at 25°C \pm 2°C and 100 cycles at -28°C \pm 2°C. Change in optical transmittance measurements are to be made every 100 cycles for the 500 cycle exposure and every 25 cycles for the 100 cycle exposure.

Cable twist bending: 500 cycles at 25°C \pm 2°C and 100 cycles at -28°C \pm 2°C. Change in optical transmittance measurements are to be made every 100 cycles for the 500 cycle exposure and every 25 cycles for the 100 cycle exposure.

Radial compression: Applicable.

Impact: 50 cycles at 25°C \pm 2°C and 20 cycles at -40°C \pm 2°C.

Hosing: Both low pressure and hydrostatic pressure are applicable.

Hydrostatic: 2.1 MPa for M85045/13-01N and M85045/13-02N.
7.7 MPa for M85045/13-01P and M85045/13-02P.

Dripping: Applicable.

Temperature cycling: Change in optical transmittance measurements may be made periodically. At a minimum, three optical transmittance measurements shall be made over a period of 1 hour at the end of each temperature plateau.

Humidity: Change in optical transmittance measurements may be made periodically. At a minimum, three optical transmittance measurements shall be made at the end of each temperature plateau.

Storage temperature: Applicable.

Weathering: Applicable.

Flame extinguishing: Applicable.

Halogen content: < 0.2 percent.

Smoke generation and flame propagation: Applicable, except the pass/fail criteria shall be as follows. The peak optical density and the average optical density of smoke produced shall be not greater than 0.5 and 0.15 respectively. In addition, the flame spread-time product at the 10 minute point shall be not greater than 27.5 meters-minutes when calculated in accordance with ASTM-E-84.

Shock: Applicable.

Gas flame: Not applicable.

Paint susceptibility: Applicable.

Tempest: Applicable.

Part or Identifying Number (PIN) (see table II):

M85045/13-01N (Multimode).
 M85045/13-01P (Multimode).
 M85045/13-02N (Single mode).
 M85045/13-02P (Single mode).

TABLE II. Supersession data.

PIN	Superseding
M85045/13-01P	M85045/13-01
M85045/13-01P	M85045/13-01T
M85045/13-01N	None
M85045/13-02P	M85045/13-02
M85045/13-02P	M85045/13-02T
M85045/13-02N	None

MIL-C-85045/13B

CONCLUDING MATERIAL

Custodians:
Army - CR
Navy - SH
NASA - NA

Review activities:
Army - AR, AV, MI
Navy - EC, YD
Air Force - 13, 17, 19, 80, 90, 99
DLA - ES

Preparing activity:
Navy - SH

Agent:
DLA - ES

(Project 6015-0029-01)